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*Installation Manual*  
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Overview

Safety Information

Safety Rules
Read, understand, and follow all safety information contained in these instructions prior to installation & operation of the 3M™ Wireless Communication System Model XT-1. Failure to follow all instructions listed could result in electrical shock, fire and/or other personal injury. Retain these instructions for future reference.

Intended Use
The 3M™ Wireless Communication System Model XT-1 is intended for use to provide 2-way radio-frequency audio communication in quick service drive-through restaurants and convenience stores.

The system must be installed as specified in the 3M™ Wireless Communication System Model XT-1 Installation Instructions and operated as specified in 3M™ Wireless Communication System Model XT-1 Operating Instructions in quick service drive-through restaurants and convenience stores. It has not been evaluated for other uses or locations.

Signal Words

<table>
<thead>
<tr>
<th>Explanation of Signal Word Consequences</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>WARNING:</strong> Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury and/or property damage.</td>
</tr>
<tr>
<td><strong>CAUTION:</strong> Indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury and/or property damage.</td>
</tr>
<tr>
<td><strong>CAUTION:</strong> Indicates a potentially hazardous situation, which, if not avoided, may result in property damage.</td>
</tr>
</tbody>
</table>

Product Safety Labels

<table>
<thead>
<tr>
<th>Explanation of Product Safety Labels</th>
</tr>
</thead>
<tbody>
<tr>
<td>Attention: Read accompanying documentation</td>
</tr>
<tr>
<td>Warning: Risk of Electric Shock</td>
</tr>
</tbody>
</table>
System Warnings

⚠️ WARNING

To reduce the risks associated with hazardous voltage:

- Disconnect power to the receptacle before installing or removing the Base Station Power Supply. When removing receptacle cover screw, cover may fall across plug pins or receptacle may become displaced. Use only with duplex receptacle having center screw. Secure unit in place by receptacle cover screw.
- If power supply is supplied with a grounding pin, connect directly to a grounding receptacle – 3 prong.

To reduce the risks associated fire & property damage:

- Do not open, crush, expose to heat above 200 °F or incinerate the battery.
- Always replace batteries, battery chargers and power supplies with 3M approved units acceptable for use in this system to avoid system function & safety concerns.
- Do not modify this 3M™ Wireless Communication System Model XT-1. Install only 3M provided components. Use only 3M approved system replacement parts.

⚠️ CAUTION

To reduce the risks associated with environmental contamination due to battery pack & to lead in the solder:

- Dispose of batteries, power supplies, battery charger and base station in accordance with federal, state & local requirements. If preferred, return these components to 3M Service Center for disposal.

Other Conventions

Important Notes and Notes

**Important Note:**
It is strongly recommended that you pay attention to information inside of an “Important Note:” box.

**Note:**
You may find information inside of a “Note:” box helpful.
FCC and Industry Canada Information

**Note:**
This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

**Note:**
This Class A digital apparatus also complies with Canadian ICES-003.

**Note:**
This Product contains an intentional radiator operating at 2.4GHz.

FCC and IC Identifiers:
Headset:
FCCID : VJV-9008323  
IC : 7330A-9008323
Base Station:
FCCID : VJV-9008251  
IC : 7330A-9008251

**Note:**
Modifications to this device shall not be made without the written consent of 3M Company. Unauthorized modifications may void the authority granted under Federal Communication Rules and Industry Canada Rules permitting the operation of this device.
Installation

Overview of Installation

Installation involves the following main steps:

1. Design the installation
2. Install the battery charger and begin charging the batteries.
3. Install the order point speaker and microphone assemblies.
4. Install the vehicle detector loop (s).
5. Install the base station(s).
6. Install accessory boards in the base station(s).

Required Materials (Not Supplied)

- Standard or surface-mount conduit (metal or plastic) to enclose all system wiring.
- Assortment of sheet metal screws and wall anchors
- Sufficient 18 to 20 AWG, (1.02 to 0.81mm diameter) shielded twisted-pair audio cable, sufficient in length to connect the speaker and microphone assembly from the order point to the base station.

Important Note:
The twisted pair of wires for the microphone connection must be shielded for proper operation. In duplex systems, microphone and speaker cannot be in the same jacket unless specially designed for duplex such as 3M™ Cable part number 78-8117-4313-3.

- Sufficient shielded twisted-pairs of audio cable to connect other components such as grill monitor speaker, vehicle detection device, etc.

Design the Installation

There are multiple ways to install the intercom system. Before you begin you must understand how many components you will be installing and where they must be installed. Use the installation checklist (if available) and these instructions to assist you in designing the system.
Determine the Drive Thru Type(s)

Following is a brief description of each drive thru type:

- A Single Drive Thru is the most common configuration. It is comprised of one lane of traffic with one order point, and one or two drive thru windows for payment and pick up.

![Single Drive Thru Diagram]

- A Tandem Drive Thru is comprised of a single lane of traffic with two order points (one in front of the other) and one or two drive thru windows for payment and pick up.

![Tandem Drive Thru Diagram]
• **A Side-by-Side Drive Thru**, also known as a “Y” or “Merge” drive thru, is comprised of two lanes of ordering traffic side-by-side, each with its own ordering point, but merges into a single lane with one or two drive thru windows for payment and pick up.

![Diagram of Side-by-Side Drive Thru]

• **A Dual Drive Thru** is comprised of two completely separate drive thru systems, each with its own lane, usually on opposite sides of the building, its own order point, and one or two drive thru windows for payment and pick up. The simplest dual drive thru is two single drive thrus, but it is possible to have dual tandem, dual side-by-side, or even a combination of different drive thru types.

![Diagram of Dual Drive Thru]

### Number and Configuration of Base Stations

Regardless of the drive thru type(s) there must be one base station for each order point:

- Single drive thrus always have one base station.
• Tandem and side-by-side drive thrus always have two base stations, and they must be wired together as a pair.
• Dual drive thrus typically have two base stations, but could have up to four if they consist of one or two tandem or side-by-side drive thrus.

**Number and Type of Vehicle Detectors**

There can be several vehicle detectors for each base station.

- There is always one vehicle detector at the ordering point.
- There is usually a vehicle detector at each drive thru window.
- There are sometimes one or more vehicle detectors at other locations in the parking lot to detect vehicles approaching the restaurant or drive thru or to monitor parked vehicles waiting for an order.

There are two basic types of vehicle detector: presence and pulse.

- Presence detectors are more common. They tell the base station when a vehicle is present over the detector. They remain active as long as the vehicle stays within the range of detection.
- Pulse detectors are less common. They tell the base station when a vehicle has arrived, but have no mechanism to know if or when the vehicle leaves. An air hose is typically used to provide the pulse signal when a vehicle rolls over it.

**Install the Battery Charger**

Perform the following steps to install and use the 6-slot or 3-slot battery charger.

1. Select a placement location:
   - A flat, dry surface such as a desktop or shelf.
   - An easy-to-reach wall location if you have the optional wall-mount bracket.
   - The power cord should be in place where it cannot be pinched or bent
2. Install the wall-mount bracket on the wall, if applicable.
3. Place the charger on the wall-mount bracket or surface.
4. Connect the power supply transformer between the wall receptacle and the charger. The charge indicator lights will flash.
5. Insert each battery to be charged into a slot on the charger. The charge indicator lights for each slot will light steadily red to indicate that the battery is charging or green to indicate that the battery is fully charged.
6. When charging is complete, the batteries are ready for use.

**Notes:**
A fully discharged (dead) battery can take as long as 3 ½ hours to recharge. Fully charged batteries should be stored whenever they are not in use. Leaving them on the charger does not harm them or waste energy.

**Install the Order Point Speaker and Microphone Assemblies**

Use the recommended speaker and microphone systems listed below and follow the included instructions:

- 3M™ Microphone Assembly. Part # 78-6911-4935-1
- 3M™ Speaker Assembly, Duplex, 5 inch. Part # 78-6911-4411-3

For information on wiring the speaker and microphone to the base station, see “Base Station to Component Wiring,” page 19.

**Install the Vehicle Detector(s)**

Follow the instructions provided with the vehicle detectors for installing the detector loop(s), speakers, and microphones.

For information on wiring and configuring the vehicle detector(s) to the base station see “Base Station to Component Wiring,” page 19.

For information on installing the vehicle detector circuit boards in the base station, see “Installing Accessory Boards in the Base Station” on page 25.

**Install the Base Station**

**Choose a Location**

Generally, the base station should be located centrally, and close to the order takers. However there are several important guidelines that must be followed to reduce the risk of problems. Follow the guidelines to ensure that the base station(s) can communicate with headsets in any foreseeable location:

- Do not assume that the location of an old base station is suitable for a new base station.
- The LCD screen should be approximately 5 ft (1.5 m) from the floor.
- The base station should be at least 3 ft (1 m) from large metallic fixtures or appliances.
- The base station should be within 6 ft (2 m) of a 110VAC, 15A or 20A electrical outlet.
- The base station would be away from inside corners, airborne grease, and moisture.
- Easily visible and the keypad accessible.

**Pre-Testing the Location**

Before you permanently mount the base station(s), one person can pre-test the signal using the following procedure:

1. Temporarily mount the base station where you think it may have good range.
2. Power the base station.
3. Register two headsets.
4. Change the order taking mode to Always On.
5. Put on two headsets.
6. Tap the talk button on one of the headsets.
7. Walk around the location, talking as you walk.
   • If you can hear yourself in the other headset in all desirable order-taker positions, the base station is in a suitable location.
   • If you cannot hear yourself in the other headset in all desirable order-taker positions, the base station should be move to a different location.

**Important Notes:**
To ensure the best operating range for your system, locate the base station where it is not within three feet of or blocked by large steel structures such as doors, walls, or large appliances.

If you plan to use an outside order taker, be sure that the base station’s range includes the outside order taker location.

If the best location you find is still unable to communicate to all areas, you may need to install an external antenna.

**Removing and Replacing the Cover**

To remove the base station cover:

1. Disconnect power from the base station.
2. Loosen the two screws located at the bottom of the cover.
3. Lift the cover upward and away. The display and keypad remain with the base, not with the cover.

To replace the base station cover:

1. Verify there are no obstructions (tools, etc.) in the way of the cover being closed.
2. Align the top edge of the cover with the base.
3. Swing the bottom half of the cover down into place and gently push it against the base until it locks into place. Tighten the two screws located at the bottom of the cover.

**Mount the Station**

Perform the following procedure to install the base station.

1. Remove the base station cover, if necessary:
   a. Loosen the two screws located at the bottom of the cover.
   b. Lift the cover upward and away.
2. Attach the base station to the wall using the screws and anchors supplied with the station. Depending upon the wall surface, you may need to supply your own fasteners.

Note:
Steps 3 and 4 assume that all of the communication cabling has been prepared and is available at the base station. If not, see “Base Station to Component Wiring,” page 19.

3. Follow local best practices and any applicable regulations to route the cables into the base station cabinet’s top, sides, or back (through the wall) as neatly as possible. Do route power supply wiring with communication wiring in the same conduit.
4. Attach all cables to their appropriate terminals.
5. Connect the base station transformer between the wall outlet and the base station power supply connection.
Connect the Components

This section provides diagrams and information that should help you to properly wire the system components together.

**Note:**
In all cases, you must have one base system for each order point (i.e., you cannot run two or more order points from a single base station).

Base Station Wiring Terminal Identification

The following diagram identifies all of the wiring terminals and their labels. The table that follows provides definitions of the labels and identifies where they should be connected in the system.
### Terminal Label | Definition and Connection Information
---|---
12V IN | Incoming power supply from the transformer

**ORDER POINT:** All of the wires on this terminal block go to the order point or monitor speaker

<table>
<thead>
<tr>
<th>Terminal Label</th>
<th>Definition and Connection Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>12V OUT</td>
<td>12 VDC power supply</td>
</tr>
<tr>
<td>EARTH</td>
<td>Earth ground</td>
</tr>
<tr>
<td>MIC+</td>
<td>Positive phase microphone wire</td>
</tr>
<tr>
<td>MIC-</td>
<td>Negative phase microphone wire</td>
</tr>
<tr>
<td>GND</td>
<td>Microphone wire shielding</td>
</tr>
<tr>
<td>MEN SPKR+</td>
<td>Positive phase order point speaker</td>
</tr>
<tr>
<td>MEN SPKR-</td>
<td>Negative phase order point speaker</td>
</tr>
<tr>
<td>MON SKR+</td>
<td>Positive phase monitor speaker</td>
</tr>
<tr>
<td>Terminal Label</td>
<td>Definition and Connection Information</td>
</tr>
<tr>
<td>----------------</td>
<td>-------------------------------------</td>
</tr>
<tr>
<td>MON SKR-</td>
<td>Negative phase monitor speaker</td>
</tr>
<tr>
<td>GRT_CNL</td>
<td>Active low talk</td>
</tr>
<tr>
<td>BACKUP INTERCOM</td>
<td>All of the wires on this terminal block go to the backup intercom</td>
</tr>
<tr>
<td>MIC+</td>
<td>Positive phase microphone</td>
</tr>
<tr>
<td>MIC-</td>
<td>Negative phase microphone</td>
</tr>
<tr>
<td>GND</td>
<td>Microphone wire shielding</td>
</tr>
<tr>
<td>MEN SPKR+</td>
<td>Positive phase order point speaker</td>
</tr>
<tr>
<td>MEN SPKR-</td>
<td>Negative phase order point speaker</td>
</tr>
<tr>
<td>MON SPKR+</td>
<td>Positive phase of monitor speaker</td>
</tr>
<tr>
<td>MON SPKR-</td>
<td>Negative phase of monitor speaker</td>
</tr>
<tr>
<td>VEH_NO</td>
<td>Vehicle detector (normally open)</td>
</tr>
<tr>
<td>VEH_COM</td>
<td>If backup intercom includes external vehicle detector module, use this terminal</td>
</tr>
<tr>
<td>GRT CNCL IN</td>
<td>If installation includes external greeter module or timer module and backup intercom has an active low GRT_CNL output, use this terminal</td>
</tr>
<tr>
<td>INTERBASE_1</td>
<td>All wires on this terminal block go to INTERBASE_1 terminals on the interconnected base station</td>
</tr>
<tr>
<td>OUT-</td>
<td>negative out (connects to negative in on interconnected base station)</td>
</tr>
<tr>
<td>OUT+</td>
<td>Positive out (connects to positive in on interconnected base station)</td>
</tr>
<tr>
<td>IN-</td>
<td>Negative in (connects to negative out on interconnected base station)</td>
</tr>
<tr>
<td>IN+</td>
<td>Positive in (connects to positive out on interconnected base station)</td>
</tr>
<tr>
<td>INTERBASE_2</td>
<td>All wires on this terminal block go to INTERBASE_2 terminals on the interconnected base station</td>
</tr>
<tr>
<td>OUT-</td>
<td>negative out (connects to negative in on interconnected base station)</td>
</tr>
<tr>
<td>OUT+</td>
<td>Positive out (connects to positive in on interconnected base station)</td>
</tr>
<tr>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>IN-</td>
<td>Negative in (connects to negative out on interconnected base station)</td>
</tr>
<tr>
<td>IN+</td>
<td>Positive in (connects to positive out on interconnected base station)</td>
</tr>
<tr>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>UART_TX</td>
<td>UART (transmit) connects to UART_RX on interconnected base station</td>
</tr>
<tr>
<td>UART_RX</td>
<td>UART (receive) connects to UART_TX on interconnected base station</td>
</tr>
<tr>
<td>LAN</td>
<td>Network connection (crossover cable to PC or patch cable to network)</td>
</tr>
<tr>
<td>PAGE</td>
<td>Active low page</td>
</tr>
<tr>
<td>TALK</td>
<td>Active low talk</td>
</tr>
<tr>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>SPLIT/CROSS</td>
<td>Shorting this pin to GND will switch between Split Lane and Cross Lane modes</td>
</tr>
<tr>
<td>ORDER/TAKING</td>
<td>Shorting this pin to GND will move through the order taking modes</td>
</tr>
<tr>
<td>DAY/NIGHT</td>
<td>Shorting this pin to GND will switch between day and night modes</td>
</tr>
<tr>
<td>EXT_MSG</td>
<td>Shorting this pin to GND will play a selected message (if optional greeter board is installed)</td>
</tr>
<tr>
<td>VEH_APP</td>
<td>Active low vehicle approaching</td>
</tr>
<tr>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>RELAY1_COM</td>
<td>Relay 1 common</td>
</tr>
</tbody>
</table>
### Terminal Label

<table>
<thead>
<tr>
<th>Terminal Label</th>
<th>Definition and Connection Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>RELAY1_NO</td>
<td>Connect to relay 1 if normally open relay</td>
</tr>
<tr>
<td>RELAY1_NC</td>
<td>Connect to relay 1 if normally closed relay</td>
</tr>
<tr>
<td>RELAY2_COM</td>
<td>Relay 2 common</td>
</tr>
<tr>
<td>RELAY2_NO</td>
<td>Connect to relay 2 if normally open</td>
</tr>
<tr>
<td>RELAY2_NC</td>
<td>Connect to relay 2 if normally closed</td>
</tr>
<tr>
<td>RELAY3_COM</td>
<td>Relay 3 common</td>
</tr>
<tr>
<td>RELAY3_NO</td>
<td>Connect to relay 3 if normally open</td>
</tr>
<tr>
<td>RELAY3_NC</td>
<td>Connect to relay 3 if normally closed</td>
</tr>
<tr>
<td>EXT_AUDIO</td>
<td>All of the wires on this terminal block go to the external audio device</td>
</tr>
<tr>
<td>IN+</td>
<td>Positive in (connects to positive in on device)</td>
</tr>
<tr>
<td>IN-</td>
<td>Negative in (connects to negative out on device)</td>
</tr>
<tr>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>OUT+</td>
<td>Positive out (connects to positive in on device)</td>
</tr>
<tr>
<td>OUT-</td>
<td>Negative out (connects to negative in on device)</td>
</tr>
</tbody>
</table>

### Base Station to Component Wiring

**Good Wiring Practices**

To reduce interference and improve signal quality, use the following practices for all communication wiring:

- Keep shielding on the cable as close to the terminal as possible.
- Do not untwist pairs more than necessary.
- Do not allow cable strands to fray.
- Do not tin cable leads with solder.
- Fold un-insulated wire over onto itself before inserting into a terminal.
- Make sure screw terminals are tight.

A minimal, typical arrangement of the components is shown in the illustration below:
The following diagram shows the wiring configuration between a base station and the components of a single drive thru. In systems with two base stations, use this wiring diagram for each of the stations, then see “Base Station to Base Station Wiring,” Page 21.

**Note:**
Vehicle Detector 1 (VEHDET.1) must always be used for proper base station operation. Vehicle detectors 2 and 3 (or any integral detectors installed with optional modules) can be used at your discretion.
Base Station to Base Station Wiring

In any site with two base stations, the wiring between the two stations should be completed as shown below:
Auxiliary Intercom

An auxiliary intercom is a wired communication system that can be used in the event of base station failure. The wiring diagram below shows where the connections are made for a 3M™ Wired Intercom Systems Classic Series Model D15. You can use a different brand of intercom system, but the wire color coding will be different, so you will have to determine how to wire the systems together by following the terminal labels.
Notes:
The cable coloring is valid for the D15 standard cable. For other cable types use the terminal definitions on page 16 as a guide.

Auxiliary Detector Relays
You can use the base station’s vehicle detection circuits to operate an auxiliary relay for a number of convenient uses (typically an external greeter or timer module, but could also be used to operate a vehicle approach chime or other device that is independent of the intercom system). Virtually any device that can be activated by opening or closing a switch can be linked to vehicle detection.

The relay terminals are numbered according to the vehicle detector they are paired with. For example, RELAY1_COM, RELAY1_NO, and RELAY1_NC are paired with Vehicle Detector 1 (VEHDEH.1).
Simple Circuit Example
The diagram below shows a simple DC circuit (a light and DC power supply) being operated by auxiliary relay 3. To make the light turn on when a vehicle is detected, terminals RELAY3_COM and RELAY3_NO (normally open) would be used. To make the light turn off when a vehicle is detected, terminals RELAY3_COM and RELAY3_NC (normally closed) would be used.

Vehicle Approach Monitor
If one of your vehicle detectors will be used as a vehicle approach monitor, use an auxiliary as shown below.
Note:
The diagram assumes you are using Vehicle Detector 2 (VEHDET.2) for your vehicle approach detector. You can also use Vehicle Detector 3 (VEHDEH.3). To do so, use the corresponding RELAY3_COM and RELAY3_NO terminals.

Installing Accessory Boards in the Base Station
Accessory boards include up to three vehicle detectors, greeter module and timer module. They must be installed into the base station according to the following procedures.
Vehicle Detectors

There are three available installation slots at the top of the base station for vehicle detector boards. Once installed, each detector board must be configured for sensitivity, delay, and pulse/presence detection.

- Sensitivity—there are four available sensitivity settings: low, medium low, medium high, and high. Setting a high sensitivity increases vehicle detection but also increases the likelihood of false detection (e.g., unwanted detection of vehicles not in the drive thru).
- Delay—you can enable a two second delay that waits until a vehicle has been detected for two seconds before the detection alert is triggered. Enabling the delay prevents the detection alert when cars drive over the detector without stopping to order.
- Presence/pulse setting—typical vehicle detectors detect the presence of a vehicle. They remain active for as long as a vehicle is in range of the detector; however, there are some types (e.g., air hoses) that only trigger when a vehicle drives over them with no further feedback to indicate whether the vehicle remains. The fourth dip switch must be set to the type of detector you have.

Perform the following procedure to install and configure a vehicle detector board:

1. Ensure that the base station is unplugged.
2. Remove the base station cover, see page 14.
3. Align the bottom of the vehicle detector board with the installation slot.
4. Slide the top edge of the board between the back of the base station and the two raised tabs.
5. Install and gently tighten the screw.
6. Carefully install the flat cable between the vehicle detector board and the base station board. The left-to-right pin order is the same on both boards: the left pin on one corresponds to the left pin on the other.
7. Configure the dip switches according to the table on the circuit board and your needs:
   - Adjust the sensitivity of vehicle detection by manipulating the top two dip switches.
   - Enable or disable a two second detection delay by manipulating the third switch.
   - Choose presence or pulse detection by manipulating the fourth switch.
Vehicle Detector LED

There are two small LEDs on the vehicle detector that can be in one of three states when powered and operating:

- **Steady green**—indicates that power is applied and no vehicle is currently detected.
- **Flashing green, double flash every 1.5 seconds**—indicates an open loop fault (a wire is disconnected or severed).
- **Flashing green, single flash every 1.5 seconds**—indicates a shorted loop fault (the loop wires are making unwanted contact at some point before they reach the loop detector).
- **Steady red**—indicates that power is applied and a vehicle is currently detected.

**Note:**
The vehicle detector fails closed; therefore if there is a fault, the system assumes that there is a vehicle present.

Greeter Module

There is one space along the bottom right of the base station for the optional greeter module. Perform the following procedure to install it.

1. Ensure that the base station is unplugged.
2. Remove the base station cover, see page 14.
3. Align the top of the greeter module with the installation slots.
4. Slide the sides of the greeter module board between the slots.
5. Carefully install the flat cable between the greeter module board and the base station board. The left-to-right pin order is the same on both boards: the left pin on one corresponds to the left pin on the other.
Timer Module

There is one space along the bottom of the base station for the optional timer module, which is a planned future option. Perform the following procedure to install it.

1. Ensure that the base station is unplugged.
2. Remove the base station cover, see page 14.
3. Align the top of the timer module with the installation slot.
4. Slide the bottom edge of the timer module board between the back of the base station and the two raised tabs.
5. Install and gently tighten the screw.
6. Carefully install the flat cable between the timer module board and the base station board. The left-to-right pin order is the same on both boards: the left pin on one corresponds to the left pin on the other.

Power Up

After installation is complete, you can power up the system by plugging in the base station transformer.

Run Mode Menu

When the system is powered up and functioning normally, the Run mode menu appears on the display. The following drawing shows the Run mode menu.

Navigating in the Base Station in Run Mode

To navigate the base station in Run mode you only need to use Enter, Mode, and the directional arrow buttons: up ▲, down ▼, left ◀, and right ►. The remaining buttons function only in manager or installer configuration modes.
Configuration

Enter Configuration Mode

Configuration mode is a passcode-protected area that contains most of the configuration options for the base station system. Using the access provided for users it is possible to set up all of the functionality of the system.

To enter the configuration mode:
1. From the Run mode menu, press and hold Mode.
2. While continuing to hold Mode, enter your user passcode.
3. Release Mode. The display will show the user name and ID number (e.g., User1 ID = 1)

Notes:
The default user password is 1234.

There are two levels of passcode: installers and users. Using a user’s passcode permits you into the entire system menu.

Navigating the Base Station Display

Once you are in the configuration mode, you can use the buttons on the base station display to update all configuration parameters.

Interpreting Display Information

Depending upon what you are doing, or what you can do, text on the display screen is handled according to the following conventions:

- **Static or Informational**: Static, informational, or non-editable text has no markings on it.
- **<Editable, not selected>**: Editable items that are not currently-selected appear inside of outwardly-pointing pointers.
- **>Editable, Selected<**: Editable items that are currently-selected appear inside of inwardly-pointing pointers.
- **>Editable, in Edit Mode <**: Editable items that are currently being edited have arrows pointing inwardly.
- **[Variable, not Editable]**: Variable items that cannot be edited appear inside of square brackets. In some cases the item is editable, but only from a different location in the menu.
- **{ information }**: An on-screen explanation of a key point or reminder appears within curved brackets.
## Buttons

Following is a brief description of the buttons on the display and their functions.

<table>
<thead>
<tr>
<th>Button Description</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Directional arrow (►◄▼▲) buttons</td>
<td>You can use these buttons to scroll around when navigating the menus. When you are editing information, the up and right arrows scroll “up” (increment) and the down and left arrows scroll “down” (decrement) list of values.</td>
</tr>
<tr>
<td>Number/letter (0 – 9) buttons</td>
<td>You can use these buttons to specify exact numbers or letters in fields that permit them. Each time you press button, the result changes to the next available number or letter. For instance, pressing the 7 button three times creates a letter “t” (7-s-t). See Service button below for creating upper-case letters.</td>
</tr>
<tr>
<td>Mode (Exit) button</td>
<td>In run mode, you must press and hold Mode while entering your passcode to enter user or installation service. In user and installation service modes, use the Mode button to exit from a current field that you are editing without saving any changes or to go upward (backward) in the configuration menus.</td>
</tr>
<tr>
<td>Enter (Select) buttons (both buttons perform the exact same functions)</td>
<td>Use the Enter button to execute the current selection: Pressing Enter on a menu opens the menu and shows you its submenu items. Pressing Enter on an editable field switches you to edit mode so you can change the value in the field using the arrows and number/letter buttons where applicable. Pressing Enter while in edit mode saves the changes you have made and exits edit mode.</td>
</tr>
</tbody>
</table>
Service (Shift) button

Use the Service button to access upper-case letters or to initiate a service call to 3M or as a confirmation in some items.

Pressing and holding the Service button while editing a field that permits alphabet letter entry (e.g., store address) shifts the letter to upper case.

In run mode, press and hold the Service button, then enter your passcode to initiate an internet request for help from 3M. A 3M representative will call your store telephone number shortly after you initiate the request. Your base station must be connected to the internet for this function to work. If you press the Service button and do not enter a passcode, the base station will go to a Service screen used for installation and troubleshooting.

The directional arrows can be used for scrolling from one menu item to another or to scroll through available choices when editing fields.

Connecting to the Ethernet Port

All of the procedures in this chapter assume that you are using the display to configure your base station(s). However it is also possible to configure the base station using a desktop or laptop computer. To do so, use the display to set the DSP configuration (see below), then connect the computer and the base station using a patch cable (to a router) or a crossover cable (directly to a computer).

Network Setup

To configure the network:

- Enter the configuration mode (see above).
- Select 16 Network Setup.
- Change the values for, web server enabled, email enabled, IP address, subnet mask, default gateway, and Your E-Mail Address Suffix. Your network administrator should be able to supply the values if you do not know them.

Logging into the Base Station with a Computer

Once the base station is connected to (and correctly configured with) your Local Area Network, you can log into it from any other computer on the network and operate the station as you would from the local interface. You must know the IP Address of the base station and you must have password for one of the user accounts in the base station.

To find out the base station’s IP address:

1. Enter the configuration mode (see above).
2. Select 16 Network Setup.
3. Look at the series of numbers and decimals after IP Address. (e.g., 133.75.123.27).
To find out your user password:

1. Enter the configuration mode (see page 31).
2. Select 13 Change Passcodes > Change User Passcodes.
3. Look at the passcode following your user number (e.g., “User 5.”)

To log into the base station:

- Using a web browser, type in the IP address of the base station in the browser’s Address bar, then press Enter.
- Type in your user name and password. Do NOT type the space between User and the user number (e.g., type “User5” instead of “User 5”).

**Notes:**
The default user name is “User1”; the password is 1234.

**Change Basic Volume Settings**

**Note:**
All volume settings should be adjusted during normal or peak business hours. Adjusting them during slow times will likely produce volume settings that are too low.

**Note:**
Inbound and outbound are always defined from the perspective of the headset.

**Inbound Microphone Volume**

Changing the inbound microphone volume affects the sound volume coming from the customer order point microphone.

To turn up or down the inbound microphone:

1. Enter the configuration mode, see page 31.
2. Select a new value for 01 Drivethru Volume > Inbound Mic Volume. The range is 0 (silent) to 20 (maximum).

**Outbound Talk Volume**

Changing the outbound talk volume affects the volume of the speaker at the customer order point.

**Note:**
To avoid feedback, set the outbound talk volume as low as possible.

To change the outbound talk volume:

1. Enter the configuration mode, see page 31.
2. Select a new value for 01 Drivethru Volume > Outbound Talk Volume. The range is 0 (silent) to 20 (maximum).

**Vehicle Alert Volume**

Changing the vehicle alert volume affects the volume of the vehicle alert signal on the headsets.
To change the vehicle alert volume:

1. Enter the configuration mode, see page 31.
2. Select a new value for **01 Drivethru Volume** > **Vehicle Alert Volume**. The range is 0 (silent) to 20 (maximum).

### Outbound Greeter Message Volume

Changing the outbound greeter message volume affects the sound volume of the custom greeting messages and the system internal greetings (“Store Closed” and “Please Pull Ahead”).

To turn up or down the greeter message volume:

1. Enter the configuration mode, see page 31.
2. Select a new value for **01 Drivethru Volume** > **Greeter Message Volume**. The range is 0 (silent) to 20 (maximum).

### Change the Monitor Volume

The monitor is an additional speaker that can be used to monitor drive thru communication without a headset, typically in the kitchen. If the monitor has a volume control built into it, you can use it to control the overall volume level of the speaker. To be more specific about which elements you want to control, follow the instructions in the following sections.

#### Inbound Listen

Changing the inbound listen volume affects how loudly the monitor plays the inbound (customer order point) communication. You can also disable the monitor playing inbound sounds.

To change the inbound listen monitoring settings:

1. Enter the configuration mode, see page 31.
2. Select **02 Monitor Volume**.
3. To enable or disable the monitor playing the inbound sounds, change the value for **Inbound Listen: Enable** to **ON** or **OFF**.
4. To change the volume level, select a new value for **Inbound Listen: Volume**. The range is 0 (silent) to 20 (maximum).

#### Outbound Talk

Changing the outbound talk volume affects how loudly the monitor plays the outbound (order taker) communication. You can also disable the monitor playing outbound talk.

**Note:**
To avoid feedback and echo, set the outbound talk volume as low as possible.

To change the outbound talk monitoring settings:

1. Enter the configuration mode, see page 31.
2. Select **02 Monitor Volume**.
3. To enable or disable the monitor playing the outbound talk, change the value for **Outbound Talk: Enable** to **ON** or **OFF**.
4. To change the volume level, select a new value for **Outbound Talk: Volume**. The range is 0 (silent) to 20 (maximum).
Vehicle Present
Changing the vehicle present volume affects how loudly the monitor plays the vehicle present tone. You can also disable the monitor playing the vehicle present tone.

To change the vehicle present monitoring settings:
1. Enter the configuration mode, see page 31.
2. Select 02 Monitor Volume.
3. To enable or disable the monitor playing the vehicle present tone, change the value for Vehicle Present: Enable to ON or OFF.
4. To change the volume level, select a new value for Vehicle Present: Volume. The range is 0 (silent) to 20 (maximum).

Vehicle Approach
Some sites are equipped with a vehicle approach detector, which alerts you when a vehicle enters the parking lot or drive through approach lane. If your site is equipped with the detector, you can change the volume at which the tone is played on the monitor. Also, if you do not wish to hear the tone, you can disable it.

To change the vehicle approach monitoring settings:
1. Enter the configuration mode, see page 31.
2. Select 02 Monitor Volume.
3. To enable or disable the monitor from playing the vehicle approach tone, change the value for Vehicle Approach: Enable to ON or OFF.
4. To change the volume level, select a new value for Vehicle Approach: Volume. The range is 0 (silent) to 20 (maximum).

Page Messages
Paging is headset-to-headset communications. Changing the page message volume affects how loudly the monitor plays internal paging messages. You can also disable the monitor playing internal paging messages.

Note:
To avoid feedback and echo, set the volume as low as possible.

To change the page message volume monitoring settings:
1. Enter the user service mode, see page 31.
2. Select 02 Monitor Volume.
3. To enable or disable the monitor playing internal paging messages, change the value for PAGE Messages: Enable to ON or OFF.
4. To change the volume level, select a new value for PAGE Messages: Volume. The range is 0 (silent) to 20 (maximum).

Greeter Messages
Changing the greeter message volume affects how loudly the monitor plays the greeter messages. You can also disable the monitor playing the greeter messages.

To change the greeter message volume monitoring settings:
1. Enter the configuration mode, see page 31.
2. Select 02 Monitor Volume.
3. To enable or disable the monitor playing greeter messages, change the value for **Greeter Messages: Enable** to ON or OFF.
4. To change the volume level, select a new value for **Greeter Messages: Volume**. The range is 0 (silent) to 20 (maximum).

**Change the Night Volume**

You can assign a standard reduction in the volume level of the customer order point speaker for night hours when lower volume is typically required. With the night volume set, the system automatically adjusts the volume during night hours, then back to normal during the day.

To change the night volume setting:

1. Enter the configuration mode, see page 31.
2. Select a new value for **03 Night Volume > Reduce DriveThru Volume At Night By**. The range is 0 to the current day volume level.

**Notes:**

Night Volume is never higher than Day Volume.

Night volume reduction is a subtracted value, not the resulting level; therefore, if it is the same as the day volume level, the speaker will turn off at night.

You cannot change the day outbound talk volume on this screen, only the reduction amount identified above.

**Registering Headsets**

Each headset must be registered to a base station before it can be used. Once registered, it should not need to be registered again unless it is intentionally removed.

**Add Headsets**

Each headset has a unique identification number. The number is imprinted on the headset and broadcast to the base station whenever it is turned on.

**Notes:**

One headset should not be registered to more than one base station at any given site, whether or not the bases are interconnected.

Remove the headset from the existing base station before adding it to a different one.

In dual-lane installations, all headsets are registered to Base #1.

To register a headset:

1. Enter the base station configuration mode, see page 31.
2. Select 04 Registration > 1 Add New Headsets.
3. Power on the headset when prompted.
4. Wait up to two minutes for **{Headset xxxxxxx Has Been Registered!}** to appear at the bottom of the display.
5. Repeat step 3 for additional headsets.
6. Press **Mode** when finished.

**Remove Headsets**

Perform the following steps to un-register a lost, destroyed, or otherwise removed headset from the system, including a headset that is sent back to 3M for repair. The headset would have to be registered again at a later date.

1. Enter the base station configuration mode, see page 31.
2. Select **04 Registration > 2 Remove Headsets**.
3. Scroll to the number of the headset you want to un-register.
4. Press **Enter**.

**Note:**

If you do not know or have access to the number of the headset to be un-registered, identify the headsets that you want to remain in service and un-register any that remain on the list.

**List All Headsets**

To see a list of the registered headsets:

1. Enter the base station configuration mode, see page 31.
2. Select **04 Registration > 3 List All Headsets**.

**Resetting Inactive Days**

For any headset, you can manually reset its number of inactive days to zero (see “Change Self Monitoring” on page 44 for information about the inactive days timer.

To reset the inactive days:

1. Enter the base station configuration mode, see page 31.
2. Navigate to **08 Headset Setup > Currently Editing Headset**.
3. Press **W** or **X** if necessary to scroll to the headset ID number for the headset you want to reset.
4. Select **<CLEAR>**.

**Checking Headset Software Revision**

To check the software revision number for a headset:

1. Enter the base station configuration mode, see page 31.
2. Navigate to **08 Headset Setup > Currently Editing Headset**.
3. Press **W** or **X** if necessary to scroll through the headsets. The software version appears next to the headset ID number.

**Change Noise Reduction Level**

There are several ways to improve the sound quality at the headset using the following settings.

**Inbound Microphone Noise Reduction Level**

The inbound microphone noise reduction level setting reduces background noise to make it easier to hear speech at the customer order point.

Perform the following steps to increase or decrease the noise reduction level.

1. Enter the base station configuration mode, see page 31.
2. Make a new selection for **05 Noise Reduction > Inbound Mic Noise Reduction Level**. Options are **Off**, **Min**, **Low**, **Med**, **Hi**, and **Max**. You may need to experiment for a setting that works best for your ambient noise environment.

**Acoustic Echo Canceller**

Perform the following procedure if there is a delayed repetition (echo) of the outbound sound:

1. Enter the base station configuration mode, see page 31.
2. Make a new selection for **05 Noise Reduction > Acoustic Echo Chancellor**. Options are **Min**, **Low**, **Med**, and **Max**. You may need to experiment for a setting that works best for your ambient noise environment and staff.

**Set System Date and Time**

Perform the following procedure to set the system time and date.

1. Enter the base station configuration mode, see page 31.
2. Change the date and time values for **06 Set Time & Date** in the **Time** and **Date** fields as required. Use the arrows to scroll from one field to the next and type new values over the existing data in the formats shown in parentheses:
   - **HH** = Hours (01 to 24, e.g., 6:00 pm is 18)
   - **MM** = Minutes (01 to 60)
   - **SS** = Seconds (01 to 60)
   - **MMM** = Month (Jan, Feb, Mar, Apr, May, Jun, Jul, Aug, Sep, Oct, Nov, or Dec)
   - **DD** = day (01 to 31)
   - **Year** = Last two digits of the year (00 to 99, **20** is fixed and cannot be changed)

**Change Global Settings**

Global settings are an assortment of options that you must choose based upon the basic configuration of your system.

**Text and Audio Prompts Language**

You can choose between English, Spanish, and French language for all text and audio prompts, which is essentially all of the factory prerecorded information coming from the base station and all of the printed text on the display.

**Note:**

Changing the text and audio prompt language will also change the language of the headset messages.

Perform the following procedure to change the text and audio prompts:

1. Enter the base station configuration mode, see page 31.
2. Change the value for **07 Global Settings > Text & Audio Prompts Language** to **English**, **Español**, or **Français**.

**Drive Thru Audio Duplex Mode**

The system can function using half duplex or full duplex modes. Choosing between the two modes is based upon the desired operation.
Note:
In half duplex installations, all latching order taking modes and hands free mode are disabled.

Perform the following procedure to change the drive through audio mode:

1. Enter the base station configuration mode, see page 31.
2. Change the value for 07 Global Settings > DriveThru Audio Duplex Mode to Full or Half.
   - In half-duplex systems, when the order taker is speaking, it is impossible to hear any speech coming from the customer order point.
   - In full-duplex systems, the order taker can speak and hear speech coming from the customer order point at the same time.

Page Channel Heard by Order Taker

You can enable or disable the order taker from being able to hear any paging while speaking to a customer over the customer order point. This may prevent interference with the order taking process.

Perform the following procedure to enable or disable the order taker hearing pages while talking:

1. Enter the base station configuration mode, see page 31.
2. Select 07 Global Settings.
3. To enable or disable the monitor playing the outbound talk, change the value for PAGE Channel Heard by Order Taker: to NO or YES.

Number of Base Stations at this Site

When there are two base stations used together (tandem, dual, or side-by-side drive thrus) they must be configured to work together.

Perform the following procedure to enable the two stations to work together:

1. On the base first station:
   - Enter the base station configuration mode, see page 31.
   - Change the value for 07 Global Settings > Number of BaseStations at This Site to 2.
   - Press Enter to implement the change.
   - On the first base station, stations, change the value for 07 Global Settings > Lane Number of This Base Station to 1.

2. On the second base station:
   - Enter the base station configuration mode, see page 31.
   - Change the value for 07 Global Settings > Number of BaseStations at This Site to 2.
   - Press Enter to implement the change.
   - On the second base station, stations, change the value for 07 Global Settings > Lane Number of This Base Station to 2.

Store is Now Closed Prompt

Perform the following procedure to enable or disable the automatic store closed prompt to let customers know in your absence that the store is closed:
Note:
Make sure that you disable the automatic store closed prompt in stores that are open 24 hours.

1. Enter the base station configuration mode, see page 31.
2. Change the value for 07 Global Settings > "Store is Now Closed" Prompt? to Yes or No.

**Pull Ahead Prompt**
You can let customers know to pull ahead when they are at order point #2 in a tandem drive thru when it is out-of-service.

Perform the following procedure on Base #2 to enable or disable the automatic pull ahead for Order Point #2:

1. Enter the base station user service mode, see page 31.
2. Change the value for 07 Global Settings > "Pull Ahead" Prompt (Tandem Only)? to Yes or No.

**Customer Order Point Prompt Language**
Perform the following procedure to select the language(s) of the store closed and pull ahead prompts. The prompts can be spoken in English, Spanish, French, or repeated in multiple languages:

1. Enter the base station configuration mode, see page 31.
2. Change the value for 07 Global Settings > Order Point Prompts in English? to Yes or No.
3. Press **Enter** to implement the change or press **Mode** to abandon the change and leave the option at its previous setting.
4. Change the value for 07 Global Settings > Order Point Prompts in Spanish? to Yes or No.
5. Press **Enter** to implement the change or press **Mode** to abandon the change and leave the option at its previous setting.
6. Change the value for 07 Global Settings > Order Point Prompts in French? to Yes or No.

**Order Point TALK with No Vehicle**
Perform the following procedure to permit or prevent the order taker to talk to the order point when no vehicle is detected.

1. Enter the base station user service mode, see page 31.
2. Change the value for 07 Global Settings > Order Point TALK With No Vehicle? to Yes or No.

Order Takers and Page Messages in Cross Lane Mode
In systems with two customer order points, in cross lane mode, you must specify the number of order takers you will be using to make sure that non-order takers can hear orders being taken on one or both lanes. Similarly, you must specify whether you want page messages to be heard by all headsets or only within each lane.

Perform the following procedure to specify the number of order takers in cross lane mode.

1. Enter the base station configuration mode, see page 31.
2. Change the value for 07 Global Settings > Order Takers in CROSS Lane Mode? to 1 or 2.
   - If you select 1, non-order takers will hear the orders from lanes 1 and 2.
   - If you select 2, non-order takers will hear only the orders on the lane for which the headset is configured.

Perform the following procedure to enable or disable paging to be heard by operators on both lanes.

1. Enter the base station configuration mode, see page 31.
2. Change the value for 07 Global Settings > PAGE Messages Can Cross Lanes? to YES or NO.

Detector Type
Because there are two basic types of vehicle detector, pulse and presence, you must specify which type you have in the base station.

1. Enter the base station configuration mode, see page 31.
2. Change the value for 07 Global Settings > Vehicle Detector#1 to Presence or Pulse.

Note:
Vehicle detector#1 is always the order point.

3. For presence type detectors, specify a value for Vehicle Detector #X Minimum (Seconds). Setting a higher number will increase the customer’s wait time, but decrease false detections that could be caused by cars driving over the detector without stopping.

Notes:
When the pulse setting is used, each call must be ended by pressing the page button on the headset.

If you are using a vehicle detector board, the presence or pulse setting should match the dip switch setting on the board.

If the vehicle detector is set to delay (via its own dip switches) and you set a delay in the base station, the delays are additive: you could end up with a longer than expected total delay.
Order Taking Modes Setup

Perform the following procedure to enable or disable some of the seven different order taking modes from appearing on the Run Menu:

1. Enter the base station configuration mode, see page 31.
2. Navigate to 09 O.T. Modes Setup.
3. Change the value for each of the following options to Yes or No:
   - Manual Listen/Push To Talk
   - Manual Listen/Manual Latching Talk
   - Auto Listen/Push To Talk
   - Auto Listen/Manual Latching Talk
   - Hands Free
   - Outside
   - Always On (Bypass Vehicle Detector)
(Press ▲ or ▼ to scroll up and down the list)

Note:
Order taking modes are described in the Operation section.

Change Site Scheduling

The site schedule is the calendar of store open and closing times.

Note:
All timekeeping is done using a 24 hour clock (e.g., 6:00 p.m. appears as 18:00).

Regular Site Schedule

The regular site schedule is the opening and closing times for each day of the week and the times assigned as “Day” and “Night,” which determine when the day and night volume settings change.

Perform the following procedure to set the regular site schedule:

1. Enter the base station configuration mode, see page 31.
2. Navigate to 10 Site Scheduling > Regular Site Schedule.
3. Change the value for each day of the week and each of the four defined fields (Open, Day, Night, and Close).
(Press ▲, ▼, ◄, and ► to scroll up and down the list).

Holiday/Exception Schedule

The holiday/exception schedule can be used to identify up to 12 days in the year on which the store schedule is different than it would have been otherwise. The holiday/exception schedule should be updated at least once a year to ensure it conforms to the current year’s calendar.

Perform the following procedure to set the holiday/exception schedule:

1. Enter the base station configuration mode, see page 31.
2. Navigate to 10 Site Scheduling > Holiday/Exception Schedule.
3. For each day that needs a non-typical schedule, enter the three-letter month and two digit date under Date, then change the open and close times on the line to the right of the date.
(Press ▲, ▼, ◄, and ► to scroll through the fields.)
Change Site Information

Site information is useful for warranty registration and to support service calls. This information is most useful when the system has an internet connection. Tech Services can use it to identify and contact the store when it receives a service request. All information is entered free-format using the numeric keypad. To type upper case letters, use the Shift key.

Perform the following procedure to change the site information:

1. Enter the base station configuration mode, see page 31.
2. Navigate to 11 Site Information.
3. For each field that needs to be modified, enter the appropriate data.
   (Press ▲, ▼, ◀, and ▶ to scroll through the fields.)

Change Self Monitoring

Self-monitoring is a function available for all systems where the base station is continuously connected to a store Ethernet connection. The base station keeps track of all of the headsets in the system, looking for periods of extended non-use that may indicate a headset problem that needs attention.

Perform the following procedure to enable and configure self monitoring:

1. Enter the configuration mode, see page 31.
2. Select 12 Self Monitoring.
3. To enable or disable self monitoring, change the value for Self Monitoring Enabled? to Yes or No.
4. If self monitoring is enabled:
   • Select a value for Number of Inactive Days Allowed. The range is 7 to 255. The number represents how many days of inactivity must pass for any given headset before the system interprets the absence as a problem and forwards the information to 3M.
   • Select a value for Resend Error Reports. Your choices are Never, Every Day, Every Week, or Every Month. This is the frequency that the base station will attempt to resend the error message until the error condition is corrected.

Change Passcodes

User and installer passcodes can be individualized for better security control against unauthorized changes. The system has a default user and a default installer passcode pre-installed. Check your documentation for those passcodes.

User Passcodes

If you enter a user passcode, you have full access to the Change User Passcodes menu. You can change or delete any passcode.

Perform the following procedure to set up and/or change user passcodes:

1. Enter the configuration mode, see page 31.
2. Select 13 Change Passcodes > Change User Passcodes.
3. Identify the user number you want to change, then press ▲, ▼, ◀, and ▶ as necessary to scroll to the desired passcode.
4. Enter a new four-digit passcode in place of the old passcode.
5. Press Enter to implement the change or press Mode to abandon the change and leave the passcode at its previous setting.
Two Base Station Setup

In any installation where there are two base stations (tandem, side-by-side, or dual drive thrus), register all headsets to Base Station #1. This ensures that changes to split and cross lane mode and the order taking mode are synchronized between the two base stations. The difference between split lane and cross lane modes in this situation is:

- Split lane mode is intended for a drive thru with two order takers. Each order taker hears beeps only for the lane for which the headset is configured: beeps from the other lane will not be heard.
- Cross lane mode is intended for a drive thru with one order taker who will hear beeps for both lanes on one headset. You can configure the system to permit non-order takers to hear orders and pages from one or both sides. See “Order Takers in and Page Messages in Cross Lane Mode,” page 42.

Installer Setup

Installer setup is a special group of setup options typically only used by the installer or in case of complete system restoration or backup.

Load Installation Settings

Installation settings are a complete set of configuration data that the installer can save after the initial installation configuration is completed. It is essentially a backup save point in case configuration settings are inadvertently changed in ways that are not easy to identify or correct.

To load the installation settings:

**Important Note:**
By performing this procedure you will be erasing the current configuration and reloading the configuration that was last saved, likely when the system was first installed.

1. Enter the configuration mode, see page 31.
2. Select 14 Installer Setup.
3. Change the value for Load Installation Settings to Yes.

Save Installation Settings

**Note:**
This function is only available to installers.

Perform the following procedure to save the current configuration into permanent memory over the existing installation settings.

**Important Note:**
By performing this procedure you will be erasing the existing saved installation settings, making it impossible to revert to the settings that were saved after installation.

1. Enter the configuration mode, see page 31.
2. Select 14 Installer Setup.
3. Change the value for Save Installation Settings to Yes.
Factory Setup (Restore Factory Defaults)

Perform the following procedure to restore all of the configuration settings to the factory default settings. This procedure should be performed only if the current configuration and the saved installation settings are unusable.

**Important Note:**
By performing this procedure you will reset the system to the initial configuration, making it impossible to revert to the settings that were saved after installation.

1. Enter the configuration mode, see page 31.
2. Select **15 Factory Setup**.
3. Change the value of **Restore All Factory Settings** to **Yes**.

Create and Load Templates

You can save an entire base station configuration as a file on a PC and use the file as a template for other base stations. You must be using a PC to use templates.

Reboot System

Perform the following procedure to cleanly power down, then power up without unplugging the system:

1. Enter the configuration mode, see page 31.
2. Select **16 Reboot System**.
3. Change the value of **Power Cycle Complete System** to **Yes**.
4. Press **Service**.

Check the Revision Levels

Perform the following procedure to view the revision levels and serial numbers of your base station:

1. Enter the configuration mode, see page 31.
2. Select **17 Revision Levels**.

Activate the Backup Intercom

Many systems include a wired backup intercom system that can be used if the main wireless system cannot be used. If your system has a backup intercom system, perform the following steps to activate it:

- Remove the base station cover.
- Press and latch the two switches named “BACKUP INTERCOM.”

Change the Microphone Preamp Gain

The Mic Preamp Gain is the first stage of amplification from the microphone in the order point. In order to optimize the base station to a specific site this level must be precisely set.

To change the microphone preamp gain:

1. Lookup the microphone’s output level at 1kHz sensitivity (see the microphone’s specifications).
2. Enter the configuration mode, see page 31.
3. Select a new value for \textbf{01 Drivethru Volume > Mic Preamp Gain}. The range is 0 to 20. Use the table below to determine the correct setting.

<table>
<thead>
<tr>
<th>Microphone Output Level</th>
<th>Setting</th>
<th>Microphone Output Level</th>
<th>Setting</th>
</tr>
</thead>
<tbody>
<tr>
<td>-69 dB</td>
<td>0</td>
<td>-80 dB</td>
<td>11</td>
</tr>
<tr>
<td>-70 dB</td>
<td>1</td>
<td>-81 dB</td>
<td>12</td>
</tr>
<tr>
<td>-71 dB</td>
<td>2</td>
<td>-82 dB</td>
<td>13</td>
</tr>
<tr>
<td>-72 dB</td>
<td>3</td>
<td>-83 dB</td>
<td>14</td>
</tr>
<tr>
<td>-73 dB</td>
<td>4</td>
<td>-84 dB</td>
<td>15</td>
</tr>
<tr>
<td>-74 dB</td>
<td>5</td>
<td>-85 dB</td>
<td>16</td>
</tr>
<tr>
<td>-75 dB</td>
<td>6</td>
<td>-86 dB</td>
<td>17</td>
</tr>
<tr>
<td>-76 dB</td>
<td>7</td>
<td>-87 dB</td>
<td>18</td>
</tr>
<tr>
<td>-77 dB</td>
<td>8</td>
<td>-88 dB</td>
<td>19</td>
</tr>
<tr>
<td>-78 dB</td>
<td>9</td>
<td>-89 dB</td>
<td>20</td>
</tr>
<tr>
<td>-79 dB</td>
<td>10</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

For example, according to its specifications, the 3M™ Duplex Microphone (78-6911-4935-1) has an output level of -71dB at 1 kHz. According to the table, the setting in the base station should be 2.

\textbf{Note:}
Due to slight microphone variability and cable impedance, you may need to adjust the gain level setting by 1 or 2 dBS.

\textbf{Change Technical Service Contact Information}

Perform the following steps if you would like custom technical service information to be displayed on the base station instead of the standard 3M technical service contact information:

1. Enter the base station configuration mode, see page 31.
2. Change the value for \textbf{14 Installer Setup > Use Custom Tech Service Message?} to \textbf{YES}.
3. Use the keypad to type in the message you would like to appear.

\textbf{Installer Access}

The default installer passcode is 12345.
## Troubleshooting

### Headset Indicator Lights

The following table describes the operating modes of the headsets according to the indicator lights. Use it as a troubleshooting reference.

<table>
<thead>
<tr>
<th>Indicator</th>
<th>Mode Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Off (no light)</td>
<td>Indicates power is off. It will turn off automatically if it fails to register within two minutes or if the battery dies.</td>
</tr>
<tr>
<td>Solid Green</td>
<td>Headset is signed on, standby, Lane 1.</td>
</tr>
<tr>
<td>Solid Amber</td>
<td>Headset is signed on, standby, Lane 2.</td>
</tr>
<tr>
<td>Solid Red</td>
<td>Headset is in transmit mode.</td>
</tr>
<tr>
<td>Flashing Green (changed from flashing amber)</td>
<td>Headset has not registered, but found an open base to which it will try to register.</td>
</tr>
<tr>
<td>Flashing Green (immediately after power on)</td>
<td>Headset is registered but has not yet synchronized or signed on to the base station.</td>
</tr>
<tr>
<td>Flashing Amber</td>
<td>Headset is not registered and has not found a base station.</td>
</tr>
<tr>
<td>Steadily Flashing Red</td>
<td>Headset is the active order taker, but the microphone is muted.</td>
</tr>
<tr>
<td>Single Red Flash (changed from flashing green)</td>
<td>Headset has successfully synchronized and signed on with a base station (“Lane 1” or “Lane 2” will also be heard in the earpiece).</td>
</tr>
<tr>
<td>Alternating Flashing Green and Amber</td>
<td>Page Monitor Mode.</td>
</tr>
</tbody>
</table>

### General Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>No communications. All headsets have green LED is flashing.</td>
<td>The base station has no power.</td>
<td>Make sure the power transformer is plugged into the wall outlet and into the base station power receptacle. If the LCD display does not come on, check for power at the wall outlet.</td>
</tr>
<tr>
<td></td>
<td>Headsets are not registered to Base Station.</td>
<td>Register headsets</td>
</tr>
<tr>
<td></td>
<td>The Base Station is defective.</td>
<td>Call for authorized service.</td>
</tr>
<tr>
<td>A single headset has green LED flashing</td>
<td>Headset is not registered to base station.</td>
<td>Register the headset.</td>
</tr>
<tr>
<td></td>
<td>Defective headset.</td>
<td>If the other headsets register OK, the single headset needs repair.</td>
</tr>
<tr>
<td>No vehicle alert tone in all headsets.</td>
<td>No power to the external vehicle detector.</td>
<td>Plug the vehicle detector into power outlet or replace the detector fuse.</td>
</tr>
<tr>
<td></td>
<td>Vehicle detector is “locked up.”</td>
<td>Remove power to vehicle detector for a few seconds to reset the detector.</td>
</tr>
<tr>
<td></td>
<td>The base station alert tone volume is set too low.</td>
<td>Adjust alert tone volume.</td>
</tr>
<tr>
<td>Problem</td>
<td>Possible Cause</td>
<td>Solution</td>
</tr>
<tr>
<td>------------------------------------------------------------------------</td>
<td>-------------------------------------------------------------------------------</td>
<td>-------------------------------------------------------------------------</td>
</tr>
<tr>
<td>All headsets will not go into Standby (silence) when the vehicle leaves the menu sign.</td>
<td>System is in Always On order taking mode.</td>
<td>Change the talking mode.</td>
</tr>
<tr>
<td></td>
<td>This is normal when a pulse (air switch) type of vehicle detector is used.</td>
<td>Press the Page switch to silence the menu microphone.</td>
</tr>
<tr>
<td></td>
<td>There is a large metal object near the loop in the driveway (if a loop is used).</td>
<td>Remove the object.</td>
</tr>
<tr>
<td></td>
<td>The Loop detector is “locked up.”</td>
<td>Unplug the loop detector from the AC outlet and plug it back in to reset the detector.</td>
</tr>
<tr>
<td></td>
<td>Defective vehicle detector.</td>
<td>Call for authorized service.</td>
</tr>
<tr>
<td></td>
<td>System is in Always On order taking mode.</td>
<td>Change the talking mode.</td>
</tr>
<tr>
<td>Audio on all headsets cuts out or is interrupted.</td>
<td>The Backup Intercom is on (the switch is engaged).</td>
<td>Disengage the Backup Intercom switch on the base station.</td>
</tr>
<tr>
<td></td>
<td>Loose or frayed wiring.</td>
<td>Call for authorized service.</td>
</tr>
<tr>
<td></td>
<td>Poor location of Base Station antennae (behind large metal objects, too far from work area, etc.).</td>
<td>Relocate the Base Station, or antennae.</td>
</tr>
<tr>
<td>Inbound audio cuts out (but outbound audio is okay)</td>
<td>The AEC level is too high.</td>
<td>Reduce the AEC level.</td>
</tr>
<tr>
<td></td>
<td>The headset is too close to loud ambient noise.</td>
<td>Move the headset away from sources of loud ambient noise.</td>
</tr>
<tr>
<td>No Talk or listen from the menu sign when using the backup wired intercom. The 3M™ Wireless Communication System Model XT-1 works OK.</td>
<td>The backup switch on the base station is not in the correct position.</td>
<td>Turn the backup switch ON.</td>
</tr>
<tr>
<td></td>
<td>No power to the backup intercom.</td>
<td>Turn the backup intercom on or plug in its power transformer.</td>
</tr>
<tr>
<td></td>
<td>The volume controls are set too low on the backup intercom.</td>
<td>Turn the volume controls up.</td>
</tr>
<tr>
<td></td>
<td>Defective backup intercom or wiring.</td>
<td>Call for authorized service.</td>
</tr>
<tr>
<td>No Talk or Page to other headsets from a single headset, or Talk or Page buttons require excessive pressure to operate.</td>
<td>Worn or defective Talk or Page switch.</td>
<td>Call for authorized service.</td>
</tr>
<tr>
<td></td>
<td>Defective headset.</td>
<td>Call for authorized service.</td>
</tr>
<tr>
<td>Low Talk volume on a single headset.</td>
<td>The holes in front of the microphone are plugged with dirt or grease.</td>
<td>Call for authorized service.</td>
</tr>
<tr>
<td></td>
<td>Operator is not positioning the microphone correctly.</td>
<td>Adjust/reposition the headset microphone(s).</td>
</tr>
<tr>
<td></td>
<td>Defective headset.</td>
<td>Call for authorized service.</td>
</tr>
<tr>
<td></td>
<td>Volume setting on headset is too low.</td>
<td>Power off and power on headset to reset volume level.</td>
</tr>
<tr>
<td>Louder Talk volume or feedback from a single headset.</td>
<td>Volume setting on headset is too high.</td>
<td>Power off and power on headset to reset volume level.</td>
</tr>
<tr>
<td></td>
<td>The holes in back of the microphone are plugged with dirt or grease.</td>
<td>Call for authorized service.</td>
</tr>
<tr>
<td>The “hands free” function does not work.</td>
<td>The system is operating in half duplex mode.</td>
<td>Hands Free is disabled in half duplex mode.</td>
</tr>
<tr>
<td></td>
<td>Hands free order taking mode not selected.</td>
<td>Select hands free order taking mode in the base station.</td>
</tr>
<tr>
<td>No vehicle alert tone in headset.</td>
<td>Backup switch not completely pressed (i.e., one of the other two buttons is pressed).</td>
<td>Press the other button into the correct location.</td>
</tr>
<tr>
<td>Headset(s) amber LED flashing.</td>
<td>Headset(s) not registered.</td>
<td>Register the headset(s).</td>
</tr>
</tbody>
</table>
## Battery and Battery Charger Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>No lights come on when a battery is inserted into charger.</td>
<td>Dirty contacts on battery or charger.</td>
<td>Clean contacts on battery and charger.</td>
</tr>
<tr>
<td></td>
<td>No power to charger.</td>
<td>Make sure power transformer is plugged into charger and a &quot;live&quot; outlet.</td>
</tr>
<tr>
<td></td>
<td>Defective battery.</td>
<td>Try a known good battery.</td>
</tr>
<tr>
<td></td>
<td>Defective charger.</td>
<td>Call for authorized service.</td>
</tr>
<tr>
<td>Short battery life.</td>
<td>Worn out batteries.</td>
<td>Replace battery.</td>
</tr>
<tr>
<td></td>
<td>Wrong type of power transformer used for charger.</td>
<td>Make sure power transformer is marked &quot;Secondary Voltage 14 VAC.&quot;</td>
</tr>
<tr>
<td>The green light on the charger never comes on.</td>
<td>Defective battery.</td>
<td>Replace the battery.</td>
</tr>
</tbody>
</table>
## Appendix: Base Station Specifications

### Physical

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification or Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimensions (l x w x d)</td>
<td>20 in. x 11½ in. x 2 in. (51 cm x 29 cm x 5 cm)</td>
</tr>
</tbody>
</table>

### Electrical

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification or Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input Power</td>
<td>120 VAC, 50/60 Hz, 15A&lt;br&gt;Standard 3-prong outlet required (station includes AC adapter)</td>
</tr>
<tr>
<td>Radio Frequency</td>
<td>2.4 GHz ISM</td>
</tr>
<tr>
<td>Speaker outputs</td>
<td>5W</td>
</tr>
</tbody>
</table>

### Functional

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification or Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum number of order points per base station</td>
<td>1</td>
</tr>
<tr>
<td>Maximum number of headsets per base station</td>
<td>more than 15</td>
</tr>
<tr>
<td>Maximum number of vehicle detectors per base station</td>
<td>3</td>
</tr>
<tr>
<td>Maximum number of greeter modules per base station</td>
<td>1</td>
</tr>
<tr>
<td>Maximum number of timer vehicle detector modules per base station</td>
<td>3</td>
</tr>
</tbody>
</table>
Appendix: Best Practices

This appendix provides best practices to help ensure successful configuration and operation of the 3M™ Wireless Communication System Model XT-1.

PreAmp Setting

Set the PreAmp gain setting according to the type of wiring you are using:

- If you are using the provided 3M Microphone and the 20 AWG cable, set the PreAmp gain setting to 5.
- If an 18 AWG cable is used, set the PreAmp gain setting to 3.
- If a 22 AWG cable is used, set the PreAmp gain setting to 7.

Volume Control

Here are some guidelines:

- If you are using the provided 3M Microphone and you set the PreAmp gain setting to a value over 10, you could cause distortion and echoes on the inbound channel.
- If the customer wants the inbound communication at a higher volume level, set the inbound volume control to a higher level, or show the customer how to increase the headset volume.
- Do not increase the volume using the PreAmp gain. The PreAmp is designed to optimize the 3M™ Wireless Communication System Model XT-1 and the Microphone and should not be used to increase the volume level.

Optimizing the Installation

The following steps may reduce the possibility of customer complaints and may decrease your installation time:

- Power Supply Mounting – mount the power supply in a safe place where it will not get disconnected.
- Use strain relief on all connections – the 3M™ Wireless Communication System Model XT-1 was designed so that all connections would be strain relieved and therefore minimizing the chance of a connector being disconnected.
- Use an Uninterruptible Power Supply (UPS) – adding a UPS will make the 3M™ Wireless Communication System Model XT-1 more reliable by increasing uptime as providing a cleaner power source.
- Use a Pre-install Checklist.
- Use an Installation Checklist.
- Remove the Microphone Cover (Adhesive disk protecting the front of the microphone).
Dealing with Delay/Echo

During the first ½ second of each order, there is a delay while the Order Taker starts to speak. If the Delay lasts more than a ½ second, follow the flowchart outlined below. You may also experience a delay if a vehicle at the order point moves while the order is taking place; this usually happens at the end of a call while the order taker tells the customer the total.
Appendix: Dual Lane Installation Instructions

This section provides a procedure for installing and configuring any system where there are two base stations (tandem, side-by-side, or dual drive thru). It is meant to be a time-saving reference that can be performed on existing drive-thrus that may be in-service during the installation.

Recommended Procedure

1. Start charging the batteries.
2. Remove the mylar disk from both microphones.
3. Close lane #1 and operate the drive thru on lane #2.
4. Install the microphone, speaker, and vehicle detector on lane #1.
5. Determine a location for the base (page 13). In addition to the location requirements, the two base stations should be located side-by-side or as close together as possible.
6. Pull the wire from the order point to the base station #1 location.
7. Pull 6 pairs of audio wire from the order point #1 location to order point #2 location for interbase wiring.
8. Mount base station #1 (page 14).
9. Make the wiring connections from lane #1 to base station #1 (page 19). Do not make the interbase wiring connections at this time.
10. Power up base station #1.
11. Register all of the headsets to base station #1 (Page 37).
12. Set the following for base station #1:
   - PreAmp gain (page 46)
   - Outbound volume (page 34)
   - Inbound volume (page 34)
13. Thoroughly test the lane #1 intercom system.
14. Open lane #1 and close lane #2.
15. Install the microphone, speaker, and vehicle detector on lane #2.
16. Pull the wire from the order point to the base station #2 location.
17. Mount base station #2 (page 14).
18. Make the wiring connections from lane #2 to base station #2 (page 19). Do not make the interbase wiring connections at this time.
19. Power up base station #2.
20. In base station #1, set the number of base stations to 2 (page 40).
21. In base station #2:
   - set the number of base stations to 2 (page 40).
   - set the base station number to 2
22. Make the interbase wiring connections in both base stations. (page 21)
23. Cycle the power for both base stations.
24. Set the following for base station #2:
   - PreAmp gain (page 46)
   - Outbound volume (page 34)
   - Inbound volume (page 34)
25. Thoroughly test the lane #2 intercom system.
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<th>Materials required</th>
<th>9</th>
</tr>
</thead>
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<td>MEN SKR</td>
<td>17, 18</td>
</tr>
<tr>
<td>MIC</td>
<td>17, 18</td>
</tr>
<tr>
<td>Mic preamp gain</td>
<td>46</td>
</tr>
<tr>
<td>Mode</td>
<td></td>
</tr>
<tr>
<td>audio</td>
<td>40</td>
</tr>
<tr>
<td>order taking</td>
<td>43</td>
</tr>
<tr>
<td>run</td>
<td>29</td>
</tr>
<tr>
<td>service</td>
<td>31</td>
</tr>
<tr>
<td>Mode (Exit) button</td>
<td>32</td>
</tr>
<tr>
<td>MON SKR</td>
<td>17</td>
</tr>
<tr>
<td>Monitor volume</td>
<td>35</td>
</tr>
<tr>
<td>Mounting holes</td>
<td>15</td>
</tr>
<tr>
<td>Night volume</td>
<td>37</td>
</tr>
<tr>
<td>No alert tone</td>
<td>49</td>
</tr>
<tr>
<td>No communication</td>
<td>49</td>
</tr>
<tr>
<td>Noise reduction</td>
<td>38</td>
</tr>
<tr>
<td>Noise reduction level</td>
<td>38</td>
</tr>
<tr>
<td>Number of base stations</td>
<td>11</td>
</tr>
<tr>
<td>Number of vehicle detectors</td>
<td>12</td>
</tr>
<tr>
<td>Order taking mode</td>
<td>43</td>
</tr>
<tr>
<td>ORDER/TAKING</td>
<td>18</td>
</tr>
<tr>
<td>OUT +/-</td>
<td>18, 19</td>
</tr>
<tr>
<td>Outbound greeter message volume</td>
<td>35</td>
</tr>
<tr>
<td>Outbound talk</td>
<td>35</td>
</tr>
<tr>
<td>volume</td>
<td>34</td>
</tr>
<tr>
<td>PAGE</td>
<td>18</td>
</tr>
<tr>
<td>Page channel</td>
<td>40</td>
</tr>
<tr>
<td>Page messages</td>
<td>36</td>
</tr>
<tr>
<td>Paging</td>
<td></td>
</tr>
<tr>
<td>definition</td>
<td>36</td>
</tr>
<tr>
<td>Paging problem</td>
<td>50</td>
</tr>
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<td>Passcodes</td>
<td>44</td>
</tr>
<tr>
<td>Power Up</td>
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